



Modular Tool Changer

The most flexible automation for fast and precise tool changing

Customer benefits

- Save time and increase the bending quality thanks to the automated changing of upper and lower tools
- Precise and wear-free positioning of the tool sets in the clamping systems of the upper and lower beam
- Efficient set-up and removal of tool segments up to 515 millimeters in length
- Simple tool expansion at any time: An intelligent sensor system automatically detects new tools and integrates them into the tool magazine
- Automatic rotation of the upper tools increases the variety of bending applications
- Maximum application diversity in the thin and thick sheet metal range thanks to the possibility to use lower tools up to V120 and upper tools with a height of up to 350 millimeters
- Precise and gentle processing of bent parts thanks to automatic cleaning of the bending table
- Modular design enables Xpert Pro series press brakes to be upgraded



	Xpert Pro Extended 100/3100 + Modular Tool Changer	Xpert Pro Extended 150/3100 + Modular Tool Changer	Xpert Pro Extended 200/3100 + Modular Tool Changer
Tonnage	1,000 kN	1,500 kN	2,000 kN
Bending length	3,100 mm	3,100 mm	3,100 mm
Standard stroke	450 mm	450 mm	450 mm
Open height	840 mm	840 mm	840 mm
Max. tool capacity tool magazine *	52 m	52 m	52 m

	Xpert Pro Extended 200/4300 + Modular Tool Changer	Xpert Pro Extended 250/3100 + Modular Tool Changer	Xpert Pro Extended 250/4300 + Modular Tool Changer	Xpert Pro Extended 320/4300 + Modular Tool Changer
Tonnage	2,000 kN	2,500 kN	2,500 kN	3,200 kN
Bending length	4,300 mm	3,100 mm	4,300 mm	4,300 mm
Standard stroke	450 mm	450 mm	450 mm	450 mm
Open height	840 mm	840 mm	840 mm	840 mm
Max. tool capacity tool magazine *	52 m	52 m	52 m	52 m

* 4300 mm Bending length



Modular Tool Changer Technical Data





	Xpert Pro Extended 100/3100 + Modular Tool Changer	Xpert Pro Extended 150/3100 + Modular Tool Changer	Xpert Pro Extended 200/3100 + Modular Tool Changer
Length	5,780 mm	5,780 mm	5,780 mm
Width	4,940 mm	4,940 mm	4,940 mm
Height	3,420 mm	3,420 mm	3,660 mm
Tonnage	1,000 kN	1,500 kN	2,000 kN
Bending length	3,100 mm	3,100 mm	3,100 mm
Standard stroke	450 mm	450 mm	450 mm
Open height	840 mm	840 mm	840 mm
Throat	400 mm	400 mm	400 mm
Table Width (T12)	74 mm	74 mm	74 mm
Table Width (T13)	110 mm	110 mm	110 mm
Max. tool capacity tool magazine *	52 m	52 m	52 m
Max. length upper tool **	515 mm	515 mm	515 mm
Max. height upper tool	350 mm	350 mm	350 mm
Max. length bottom tool **	515 mm	515 mm	515 mm
Max. bottom tool opening	120 mm	120 mm	120 mm

	Xpert Pro Extended 200/4300 + Modular Tool Changer	Xpert Pro Extended 250/3100 + Modular Tool Changer	Xpert Pro Extended 250/4300 + Modular Tool Changer	Xpert Pro Extended 320/4300 + Modular Tool Changer
Length	6,980 mm	5,780 mm	6,980 mm	6,980 mm
Width	4,940 mm	4,940 mm	4,940 mm	4,940 mm
Height	3,660 mm	3,660 mm	3,660 mm	3,750 mm
Tonnage	2,000 kN	2,500 kN	2,500 kN	3,200 kN
Bending length	4,300 mm	3,100 mm	4,300 mm	4,300 mm
Standard stroke	450 mm	450 mm	450 mm	450 mm
Open height	840 mm	840 mm	840 mm	840 mm
Throat	400 mm	400 mm	400 mm	400 mm
Table Width (T12)	74 mm	74 mm	74 mm	74 mm
Table Width (T13)	110 mm	110 mm	110 mm	110 mm
Max. tool capacity tool magazine *	52 m	52 m	52 m	52 m
Max. length upper tool **	515 mm	515 mm	515 mm	515 mm
Max. height upper tool	350 mm	350 mm	350 mm	350 mm
Max. length bottom tool **	515 mm	515 mm	515 mm	515 mm
Max. bottom tool opening	120 mm	120 mm	120 mm	120 mm

* 4300 mm Bending length

** 25 kg Tool Weight max.

The right to make changes to dimensions, construction, and equipment is reserved. ISO-9001-certified.

The technical data can vary in the different countries, according to local security rules and configuration of the machine.